Plant History

Nakatetsu Machining Technologies

Management Philosophy

We are committed to contribute to the progress of the customers. Thereby, we plan to promote the stability and growth of our company, our employees and the local community.
For this end, we strive to secure the best quality in the world and make our company a competitive company worldwide.

Profile

Product : Turnings for Bearings

Capacity : 1,650,000 sets/M (TRB)
280,000 pcs/M (DAC)
60,000 sets/M (Housing)

History

2006	Started Planning new plant in USA
Oct. 2007	Complete new plant in TN
Nov. 2007	Install 3 Lines (2 I/R Lines; 1 O/R Line)
	Start the sample production
Feb. 2008	Start Mass Production
Oct. 2008	Install DAC Line And Start Mass Production
Jul. 2009	Install Housing Line And Start Mass Production
Aug. 2013	Installed new IR and OR line
Nov. 2014	Expansion of maintenance room

Plant Outline

Plant Dimensions

Site	Building
22.17 acres	90,945 sq. ft.

Working Hours

(Office) : 7:00 - 15:30

(Production) 22:30 - 7:00 / 6:55 - 15:25

(3rd Shift) / (1st Shift)

Equipment

Production

Equipment	Number	Production Capacity
TRB IR Single Spindle Lathe	11 lines	1,650,000 parts／month
TRB OR Single Spindle Lathe	11 lines	1,650,000 parts／month
HUB IR Single Spindle Lathe	2 lines	280,000 parts/ month
Shot Blast Machines	2 machines	900tons/ month

Maintenance

Equipment	Number	Equipment	Number
CNC Lathe	1 machine	High Speed Cutting	1 machine
General Lathe	1 machine	Bandsaw	1 machine
Milling Lathe	1 machine	Spot Welding	1 machine
Metal bending	1 machine	Arc Welding	2 machine
Metal Shearing	1 machine	Plasma Welding	1 machine
Drill Press	2 machine	Tooling Lathe	8 machine

Location of NMT

NAKATETSU MACHINING TECHNOLOGIES, LLC
234 Precision Blvd, Telford TN
37690 USA

Tennessee
Population: 6,346,105
Capital: Nashville
Largest City: Memphis

Washington County
Population: 122,979
County Office: Jonesborough
Largest City: Johnson City

Company Organization